

Date: Wednesday, 24/10/2007 11:55:29 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D206-540-013
 Job Number : 35349
 Estimate Number : 10804
 P.O. Number : *MA*
 This Issue : 24/10/2007 S.O. No. : *MA*
 Prsht Rev. : *NC*
 First Issue : *MA* Type : LARGE FAB ASSY
 Previous Run : 00015
 Part Number : D206540013
 Drawing Number : RTN 623
 Project Number : *NIA*
 Drawing Revision : *NIA*
 Material : *NIA*
 Due Date : 31/10/2007 Qty: 1 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : *Serviceable*

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D206540013 Heli Utility Basket (B) *31879*

2.0 QC5 INSPECT WORK TO CURRENT STEP



10-10-24 (1)



Comment: INSPECT WORK TO CURRENT STEP

3.0 QC QUALITY CONTROL



10-10-24 (1)



Comment: QUALITY CONTROL

Quarantine basket until further information is obtained.

**** see attached e-mails ****

2011/2/18 (1)

Job Completion



U 87-12-17
Quar.

Hello Jean.

Enjoying the rain today?

We received back the D206-540-013 B31879 RTN 623, on Friday past. This basket appears to have been flown. Can you check this out for me? If so, would the customer like to have his basket back, seeing as how we cannot restock this item once flown? Take care, and talk to you soon.

jmurdoch@dartaero.com

Q.C. COORDINATOR

L Lacelle

From: Dan Stow [dstow@dartaero.com]
Sent: November 5, 2007 7:19 AM
To: 'L Lacelle'
Subject: RE: 206 RTN'D BASKET

Peggy is correct. The IIN states 50lbs and the basket actually weighs 70lbs.

FYI the 206L basket will also be updated. The IIN states 70 lbs and it actually weighs 84lbs

Dan Stow
Technical Support
Dart Aerospace
Tel: 613.632.5200
Cell:613.676.0992
dstow@dartaero.com

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: November 5, 2007 7:13 AM
To: Dan Stow (Dan Stow)
Subject: FW: 206 RTN'D BASKET

Dan, do you know the weight of the basket?

From: Peggy McDonald [mailto:peggy@darths.com]
Sent: November 2, 2007 2:43 PM
To: 'L Lacelle'
Subject: RE: 206 RTN'D BASKET

I am trying to get that from patria – let me send another email – Do we now have a new weight for that basket – I think it weighs 20 lbs more than we say it does – that is why it got returned.

Thanks
peggy

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: November 2, 2007 12:26 PM
To: Peggy McDonald
Subject: 206 RTN'D BASKET

Hi Peggy,
We require serviceable tags for the D206-540-013 basket that was returned on RTN 623...are you the person I need to speak to?

Thank You,
Linda Lacelle
Production Manager

05/11/2007

Work carried out by		Carried out by		Insp.	
Reason for removal					
Return to manufacturer					
Removed in A/C	A/C TOI time	Component TSN	Component TSO	Date	Sign
SE-10L	7740.0			2007-06-25	Jok
Installed in A/C	A/C TOI time	Component TSN	Component TSO	Date	Sign
Part No		S/N			
Helicopter basket		D206-540-013			
W/O No		B 31879			

COMPONENT TAG

QA-1852

SE.145.0059

Patria Helicopters AB
 Helikoptervägen 1, SE-190 46 Stockholm-Arlanda
 Box 116, SE-190 46 Stockholm-Arlanda
 Tel: +46 8 593 787 00
 Fax: +46 8 593 787 90

Certifies that the work specified, except as otherwise specified, was carried out in accordance with Part-145 and in respect to that work the aircraft/aircraft component is considered ready for release to service.

Stamp: PMAS II		Date: 2007-06-25		Sign: Jok	
The component is considered airworthy.		<input type="checkbox"/> Inspection <input type="checkbox"/> Repair <input type="checkbox"/> Overhaul <input type="checkbox"/> Manufacture <input type="checkbox"/> Modification <input type="checkbox"/> New			
<input type="checkbox"/> A/C No. <input checked="" type="checkbox"/> Removed Serviceable		Test Repair Overhaul Manufacture Modification New			